



The SR-90, SR-99, and SR-99 firebricks are premium high alumina firebricks that are capable of handling very difficult applications. These premium bricks are very dense and have excellent load bearing strength at temperatures above 3000°F (1649°C) and they provide excellent thermal shock resistance. The extremely low silica content of both products make them ideal for hydrogen atmospheres.

**Features**

- 90 and 99% alumina firebrick
- Excellent low SiO<sub>2</sub> contents for use in Hydrogen atmospheres
- Excellent high temperature stability
- Extremely high service temperature

**Applications**

- Sulphur recovery units
- Incinerators
- Secondary ammonia reformers

**Physical Characteristics**

Standard sizes\*      9" x 4½" x 2½" and 9" x 4½" x 3"  
(22.5 cm x 11.25 cm x 6.25 cm and  
22.5 cm x 11.25 cm x 7.5 cm)

\* Special sizes available upon request.

# SR-90 Firebrick SR-99 LS Firebrick

## Product Information

Physical properties	SR-90	SR-99	SR-99 LS
Density, nominal pcf ( <i>kg/m<sup>3</sup></i> )	183 (2933)	193 (3093)	193 (3093)
Modulus of rupture, psi ( <i>MPa</i> )			
@ room temperature	3600 (24.83)	3800 (26.21)	4200 (28.97)
@ 2000°F (1093°C)	4500 (31.03)	2900 (20.00)	-
@ 2300°F (1260°C)	4200 (28.97)	1600 (11.03)	2000 (13.79)
@ 2600°F (1427°C)	2900 (20.00)	800 (5.52)	800 (5.52)
@ 2800°F (1538°C)	2100 (14.48)	650 (4.48)	-
Cold crushing strength, psi ( <i>Mpa</i> )	12,000 (82.76)	10,000 (68.97)	12,000 (82.76)
Permanent linear shrinkage, % , after 24 hours			
5 hours @ 3200°F (1760°C)	+1.5	-	-0.17
72 hours @ 3200°F (1760°C)	-	+0.3	-0.6
Deformation under hot load, % @ 10 psi ( <i>0.07 Mpa</i> )			
100 hours @ 2640°F (1449°C)	+0.8	-	-0.7
100 hours @ 2800°F (1538°C)	-0.22	-	-
1½ hours @ 3000°F (1649°C)	+0.1	-	-
100 hours @ 3000°F (1649°C)	<-0.5	-	-
1½ hours @ 3200°F (1760°C)	<0.25	-	-
<b>Chemical analysis, nominal, %</b>			
Alumina, Al <sub>2</sub> O <sub>3</sub>	88	99.4	99.5
Silica, SiO <sub>2</sub>	12	0.4	0.1
Ferric oxide, Fe <sub>2</sub> O <sub>3</sub>	0.2	0.1	trace
Titanium oxide, TiO <sub>2</sub>	trace	trace	trace
Calcium oxide, CaO	0.1	trace	0.2
Magnesium oxide, MgO	trace	trace	trace
Alkalies, as Na <sub>2</sub> O and K <sub>2</sub> O	trace	0.1	0.2
<b>Thermal conductivity, BTU•in./hr•ft<sup>2</sup>•°F (<i>w/m•k</i>), ASTM C 201</b>			
Mean temperature			
@ 500°F (260°C)	24.6 (3.55)	38.9 (5.61)	38.9 (5.61)
@ 1000°F (538°C)	21.5 (3.10)	30.7 (4.42)	30.7 (4.42)
@ 1500°F (815°C)	19.4 (2.80)	25.5 (3.68)	25.5 (3.68)
@ 2000°F (1093°C)	17.7 (2.55)	21.6 (3.11)	21.6 (3.11)
@ 2500°F (1371°C)	16.5 (2.38)	19.1 (2.75)	19.1 (2.75)

The values given herein are typical average values obtained in accordance with accepted test methods and are subject to normal manufacturing variations. They are supplied as a technical service and are subject to change without notice. Therefore, the data contained herein should not be used for specification purposes. Check with your Thermal Ceramics office to obtain current information.

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